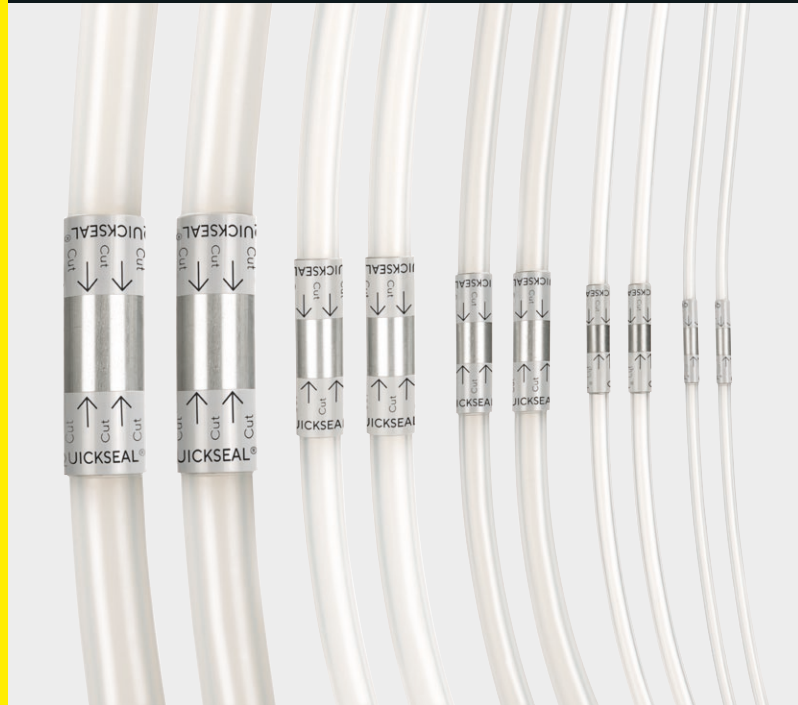


# Quickseal®

## Aseptic Disconnections



### Product Information

Installed on an array of tube materials including platinum-cured and thermoplastic elastomers such as C-Flex® and Tuflux® TPE, Quickseal® is the quickest aseptic tube-separation technique available today. Extensively tested, Quickseal® is proven aseptic and the seal stronger than the tubing it is part of.

### Applications

Quickseal® aseptic disconnections are used after fluid transfer to disconnect single-use transfer lines and bag or bottle assemblies used in biopharmaceutical applications. Quickseal® aseptic disconnections provide aseptic disconnection in non-classified and classified environments. It can be applied to multiple types and sizes of tubing.

## Description

Quickseal® can be installed on a variety of tube materials across a range of tube sizes. The tubing runs continuously through the collar for an uninterrupted fluid path.

The Quickseal® collar is bonded to the outside of the tubing. The cut collar holds the walls of the tubing together to create the aseptic seal.

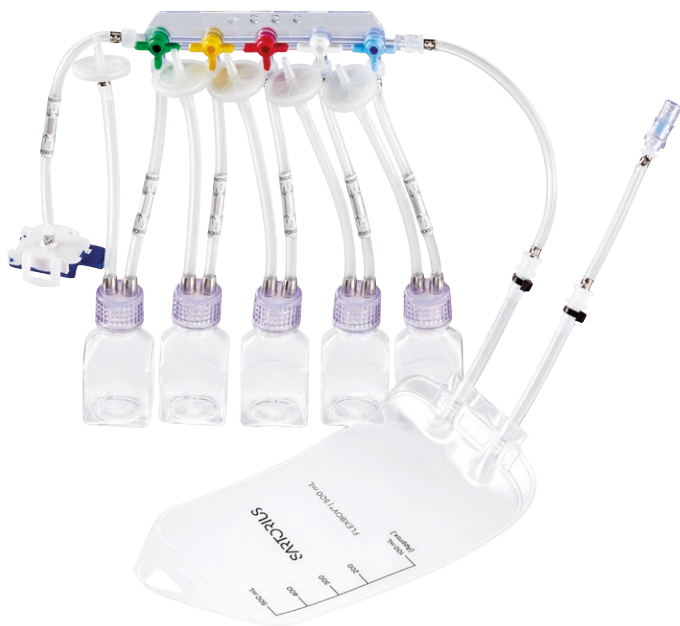
Quickseal® can be included as a component on single-use tube, bag or bottle assemblies, sampling manifolds, single-use bioreactors and more.

Quickseal® reduces operating time and improves reliability for biopharmaceutical and other high-purity fluid handling industries.



Collar is uncut

Collar has been cut and filter removed



Quickseal® collars on inlet line to each Mycap® bottle assembly

## Technical Data

### Specifications

#### Quickseal® Aseptic Disconnections

Tubing Dimensions	
OD inch	$\frac{1}{8}$ "   $\frac{1}{4}$ "   $\frac{3}{8}$ "   $\frac{7}{16}$ "   $\frac{1}{2}$ "   $\frac{5}{8}$ "   $\frac{3}{4}$ "   1"   1 $\frac{1}{8}$ "
OD mm	3.2   6.4   9.6   11.1   12.7   15.9   19.0   25.4   28.6
Tubing Material	
	Silicone (Liveo PHARMA® 50 STHT-C®, Pumpsil®)   TPE (C-Flex®, Tuflux® TPE) Ask about other tube materials
Quickseal® Position	Variable
Tubing Length	
inch	6"   12"   18"   24"   36"
mm	~150   305   460   610   915 Other tube lengths available on request
Sealing Time	<4 seconds
Operating Steps	1
Seal Type	Mechanical
Fluid Contact Material	Tubing Material
Component Material	Aluminum (3003)
Validation Testing	Container Closure (Ambient) Container Closure (Freeze   Thaw) Burst Test Tensile Pull Test



$\frac{1}{8}$ " | 3.2 mm

1 $\frac{1}{8}$ " | 28.6 mm

Please note:

Mycap® and Tuflux® TPE are registered trademarks of Sartorius Stedim Biotech C-Flex® and STHT-C® is a registered trademark of St. Gobain Liveo. Pharma® is a registered trademark of Dupont Polymers Inc.

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**Cutting Tool Specifications: Large Diameter Cutter**

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Materials of Construction (Cutting Head)	Both jaws: 420 SS Cutter guard assembly: 304 SS
Weight	4 lbs (2.2 kg)
Width	2" (60 mm)
Depth	4 ¼" (108 mm)
Length	14 ¾" (375 mm)
Sound	< 80 dB at 1 meter
Vibration	< 2.5 m/s <sup>2</sup>
Cutting Time	4 seconds
Closing Speed	6 mm/s
Cuts per Charge	≈300
Battery Voltage	18 V
Charging Time	20 min



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**Cutting Tool Specifications: Small Diameter Cutter**

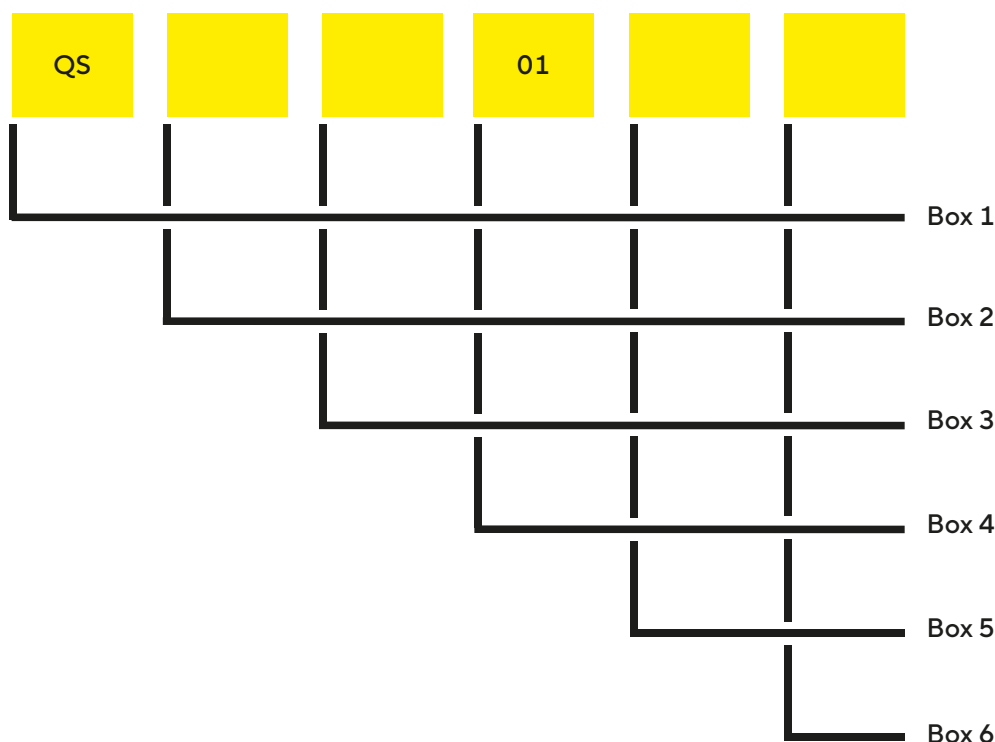
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Quickseal® Collar Size Range	< ¼" (6.4 mm)
Materials of Construction	Body: 420 SS   Jaws: Carbide inserts
Weight	¾ lbs (345g)
Width	½" (13 mm)
Depth	1 ½" (27 mm)
Length	8 ½" (206 mm)



# Ordering Information

Quickseal® can be included on a Sartorius single-use assembly or can be ordered as standalone component. Build the part number according to the instructions below to order Quickseal® as a standalone component.



## Explanation

### Box 1

Fixed Value (QS). Indicates Quickseal® product family.

### Box 2

Indicates tubing material

**P** Platinum-cured silicone. Pumpsil® when 1/8" ID x 1/4" OD, STHT-C otherwise

**PG** Platinum-cured silicone. STHT-C when 1/8" ID x 1/4" OD

**PD** Platinum-cured silicone. Liveo® Pharma 50

**C** Thermoplastic Elastomer. C-Flex®

**T** Thermoplastic Elastomer. Tuflux® TPE inquire for other tubing materials.

### Box 3

Indicates internal diameter (ID) and outer diameter (OD) of tubing

**0204** 1/8" ID x 1/4" OD

**0406** 1/4" ID x 3/8" OD

**0407** 1/4" ID x 7/8" OD

**0408** 1/4" ID x 1/2" OD

**0610** 3/8" ID x 5/8" OD

**0812** 1/2" ID x 3/4" OD

**1216** 3/4" ID x 1" OD

**1218** 3/4" ID x 1-1/8" OD

### Box 4

Fixed Value (01). Indicates number of collars on tube.

### Box 5

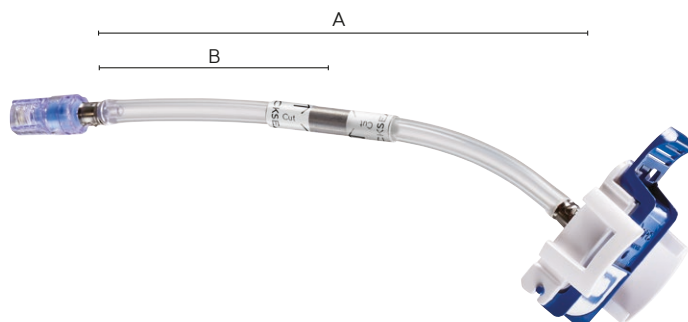
Length from edge of tubing to center of Quickseal® collar. Dimension B on illustration.

### Box 6

Overall Length (inches). Dimension A on illustration. Selections available as 6 inch increments.

### Example:

QST0204010612 is 1/8" ID x 1/4" OD Tuflux® TPE, 12" overall length with Quickseal® centered at 6"



### Quickseal® Protective Caps

The Quickseal® protective caps can be installed after collars are cut. The caps are made from flexible and durable silicone. They are suitable for a wide range of temperatures.

Installation is simple:

1. Grasp the cap near the open end between index finger and thumb
2. Squeeze the cap until the opening is wide enough for the cut Quickseal® collar
3. Insert the Quickseal® collar and release



### Quickseal® Cutting Tools

The Quickseal® cutting tools were designed for single-person operation with safety, simplicity and portability in mind. Place the collar in the cutting and cut the Quickseal® collar.




Order Code	Description
QS04CAPSILNT	Silicone protection caps for ¼" (6.4 mm) OD Quickseal® collars (pack of 50)
QS06CAPSILNT	Silicone protection caps for ⅜" (9.6 mm) OD Quickseal® collars (pack of 50)
QS07CAPSILNT	Silicone protection caps for ⅞" (11.1 mm) OD Quickseal® collars (pack of 50)
QS08CAPSILNT	Silicone protective caps for ½" (12.7 mm) OD Quickseal® collars (pack of 50)
QS10CAPSILNT	Silicone protection caps for ⅝" (16 mm) OD Quickseal® collars (pack of 50)
QS12CAPSILNT	Silicone protection caps for ¾" (19.0 mm) OD Quickseal® collars (pack of 50)
QS18CAPSILNT	Silicone protection caps for 1.125" (28.5 mm) OD Quickseal® collars (pack of 50)

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Specifications subject to change without notice.

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